

Cemafill W

High performance and water repellent cementitious tile grout for joints up to 8 mm in wet and submerged areas (Formerly known as AylagROUT W)



Description

Cemafill W is a blend of cement, redispersible powder polymer and special hydrophobic additives that when mixed with water form a high water repellent tile grout typically designed for joint widths up to 8 mm in wet and submerged areas.

Beside its high water repellent characteristics, the high abrasion resistant feature of Cemafill W makes it ideally suitable to be used in commercial and residential buildings subjected to high traffic load.

Cemafill W is available in wide range of brilliant colours that provide a uniform and aesthetic joint appearance.

Applications

- ▲ Grouting all types of ceramic tiles and natural stone up to 8 mm joints.
- ▲ Superb performance in wet areas and submerged conditions.
- ▲ Suitable for commercial and residential buildings.
- ▲ Non-sag, excellent for wall applications.
- ▲ Excellent for internal and external applications.

Advantages

- ▲ High water repellent properties, for optimum performance in submerged conditions.
- ▲ High abrasion resistance.
- ▲ Improved hygienic features, anti-mould and stain resistance.
- ▲ Non shrinkage, free of cracks.
- ▲ Uniform colour for aesthetic joint appearance.
- ▲ Easy to apply, non-sag with good workability.
- ▲ Available in wide range of brilliant colours.

Limitations

Do not use for:

- ▲ Joint widths exceeding 8 mm.
- ▲ Grouting tiles in industrial floors where high chemical resistance is required.
- ▲ Cases where a rapid utilization of surfaces is required.
- ▲ Filling expansion, contraction or construction joints in walls and floors. These joints should be filled with a suitable flexible sealant from the DCP Flexseal range.

Technical Properties @ 23 ± 2°C. W/P = 0.34:

Fresh wet density:	1.70 ± 0.1 g/cm ³
Compressive strength: ISO 13007-4,4.1.1	> 15 MPa @ 28 days
Flexural strength: ISO 13007-4,4.1.3	> 2.5 MPa @ 28 days
Working time:	70 - 90 min
Shrinkage: ISO 13007-4,4.3	< 3.0 mm/m
Abrasion resistance: ISO 13007-4,4.4	< 1000 mm ³
Water absorption: ISO 13007-4,4.2	< 5 g @ 240 min
VOC: ASTM D2369	< 10 g/ltr (complies with LEED)

Standards

Cemafill W complies with the following standards:

- ▲ ISO 13007-3 and BS EN 13888 as an improved cementitious grout with additional characteristics of reduced water absorption and high abrasion resistance (CG2AW).
- ▲ ANSI A118.6 as a standard cementitious grout.

Method of Use

Substrate Preparation

Before grouting, ensure that the adhesive has completely dried and hardened. Adhesive should be left for 24 hours before applying the grout, unless rapid setting adhesive is used.

All tiles and joints must be clean and free from oil, grease or loose materials.

Remove the tile spacers and ensure that the grout joints are uniform and their widths do not exceed 8 mm to avoid slumping.



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Mixing

To ensure proper mixing, a mechanically powered mixer or drill fitted with suitable paddle should be used.

1.65 - 1.75 litres of clean fresh water for each 5 kg bag (water/powder ratio of 0.33 - 0.35 by weight) should be added to a clean container. The powder is then added slowly to the water while mixing continuously at low speed (400 - 600 rpm).

Mixing time should be continued for 3 minutes until a uniform consistency and a lump free mixture is obtained. Allow the mix to rest for 5 minutes, then remix for an additional minute without adding any more water.

Important: Adding too much water will weaken the joints, cause surface discolouration and promote the formation of cracks. Always use the recommended mixing ratio.

Application

- ▲ Using appropriate spatula or rubber float, fill the joints completely with Cemafill W.
- ▲ Immediately remove the excess grout by moving the spatula or the edge of the rubber float diagonally to the tiles.
- ▲ When the grout starts to set (usually 20-30 minutes at normal conditions), use a dampened sponge in a circular motion to remove the excess grout and level the joints.
- ▲ After drying, clean the tiles surface using a dry cloth.

It is recommended that grout is removed from the tile surfaces before it sets fully. Failure to do so may result in difficulty in removing any remains and makes it necessary to use a mechanical cleaning method, which may scratch the tile surfaces.

Cleaning

All tools should be cleaned immediately after use with fresh clean water. Hardened materials should be cleaned mechanically.

Packaging

Cemafill W is available in 5 kg bags.

Yield

The approximate yield of the grout can be calculated as per the following equation:

$$\text{Yield (m}^2\text{/kg)} = \frac{6}{\text{WD} \left(0.02 + \frac{1}{L} + \frac{1}{H}\right)}$$

Where:

- L: Tile length (cm)
- H: Tile width (cm)
- D: Average joint depth (mm)
- W: Average joint width (mm)

Note: Grout yield subject to ±15% tolerance.

Storage

Cemafill W has a shelf life of 12 months from date of manufacture if stored at temperatures between 2°C and 50°C.

If these conditions are exceeded, DCP Technical Department should be contacted for advice.

Cautions

Health and Safety

As Cemafill W contains Portland cement, Cemafill W may cause irritation to skin or eyes. Gloves and goggles should be worn.

In case of accidental contact with eyes, immediately flush with plenty of water for at least 10 minutes and seek medical advice if necessary.

For further information refer to the Safety Data Sheet.

Fire

Cemafill W is not flammable.

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- ▲ Adhesives.
- ▲ Tile adhesives and grouts.
- ▲ Building products.
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Note:

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