

# Cemfair PF

One component polymer modified cementitious fairing coat and cosmetic repair mortar



## DESCRIPTION

Cemfair PF is a one component acrylic polymer modified powder. When mixed with water Cemfair PF produces a highly consistent, smooth, fine, trowellable mortar.

## APPLICATIONS

- » For fair face concrete repair.
- » As a thin layer render.
- » As a skim coat for pin holes and minor honeycombed concrete repair.
- » As pore sealer and leveling mortar.
- » To produce a uniform surface for subsequent paint finish.

## ADVANTAGES

- » Shrinkage controlled polymer modified cementitious repair mortar which reduces any potential cracking.
- » Easy to apply, single component which requires only addition of water.
- » Excellent adhesion to concrete, no independent primer or curing is required.
- » Compatible with other types of protective coatings.
- » Can be applied to feather edge thicknesses.
- » Suitable for internal and external applications.
- » Cost effective, hand applied no formwork is required.

## METHOD OF USE

### SUBSTRATE PREPARATION

All surfaces should be clean, sound and uncontaminated prior to the application of Cemfair PF. The prepared area should be cleaned thoroughly by brush and/or compressed air. The prepared area should be soaked with water immediately prior to the application of Cemfair PF.

### PRIMING

No independent primer is required.

### MIXING

To ensure proper mixing, a mechanically powered mixer or drill fitted with suitable paddle should be used. However for small quantities, Cemfair PF can be hand mixed using proper tools and bucket.

## TECHNICAL PROPERTIES @ 25°C:

Working life:	40 - 60 min
Setting time:	2 – 3 hr
Colour:	Grey, white
Coefficient of thermal expansion:	≈ 6.5 to 12 × 10 <sup>-6</sup> m/1°C
Mixed density:	1.7 ± 0.1 g/cm <sup>3</sup>
Compressive strength: ASTM C109/109M-02	≥ 10 MPa @ 28 days (wet cure)
Flexural strength: ASTM C348	≥ 4 MPa @ 28 days (wet cure)
Tensile strength: ASTM C190	≥ 1.5 MPa @ 28 days (wet cure)
Bond strength: ASTM C1583	≥ 1 MPa
Recommended application temperature:	5 to 35°C
Maximum aggregate size:	0.1 mm
Application thickness:	Up to 3 mm
VOC: ASTM D2369	< 10 g/ltr

For one full bag, 7.5 - 8.5 litre of fresh water should be added to a clean container. The powder is then added slowly to the water while mixing continuously with low speed mixer/drill (400 - 600 rpm). Mixing time should be continued for 3 minutes until uniform consistency is obtained.

To enhance the scratch resistance of Cemfair PF, an addition of Cempatch SBR or Cempatch SBR100 is advisable. 50% of the total mixing water shall be replaced by Cempatch SBR range.

## PLACING AND FINISHING

Cemfair PF can be applied by steel trowel. The mixed mortar can be applied to the prepared substrates at up to 3 mm thicknesses. The applied mortar should be allowed to stiffen before trowelling to a smooth finish.

## Don Construction Chemicals India Private Limited

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## CURING

Curing is not required for Cemfair PF in normal ambient conditions. In the case of harsh weather conditions, such as high wind and temperatures, it is recommended to cure with Setseal A or wet hessian with polyethelene.

## CLEANING

All tools should be cleaned immediately after finishing with water. Hardened materials can be cleaned mechanically.

## PACKAGING

Cemfair PF is available in 25 kg bags.

## THICKNESSES AND SIZE LIMITATIONS

Cemfair PF can be applied by single application from feather edge to 3 mm thickness. Higher thicknesses can be achieved by applying multiple layers.

## YIELD

Approximately 19.5 litre per 25 kg bag.

## STORAGE

Cemfair PF has a shelf life of 12 months from date of manufacture if stored at temperatures between 2°C and 35°C.

If these conditions are exceeded, DCP Technical Department should be contacted for advise.

## CAUTIONS

## HEALTH AND SAFETY

As a powder containing Portland cement, Cemfair PF may cause irritation to skin or eyes. In case of accidental contact with eyes, immediately flush with plenty of water for at least 10 minutes and seek medical advise if necessary.

For further information refer to the Material Safety Data Sheet.

## FIRE

Cemfair PF is nonflammable.

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- » Tile adhesives and grouts.
- » Building products.
- » Structural strengthening.

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### Note:

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