

High performance, easy workable cementitious tile adhesive with extended open time

DESCRIPTION

Cemfix PRO is a high-quality, polymer modified cement based tile adhesive for bonding all types of ceramic tiles, granite tiles and stone on most common construction substrates for internal and external applications.

Cemfix PRO is supplied in the form of white or grey powder that is ready to use with the addition of water to provide a good workable and easy to apply tile adhesive.

The excellent workability properties of Cemfix PRO make it ideally suitable to be spread over vertical walls without sagging, and the extended open time feature that characterizes Cemfix PRO allows to apply it over larger areas and fix the tiles over these applied areas without any adverse effects on the adhesion strength.

APPLICATIONS

- For wall and floor applications.
- » Suitable for exterior and interior applications.
- Can be used in wet areas such as bathrooms and kitchens.
- » On concrete, cement based mortar, screed and plaster.
- On drywall such as gypsum boards and cement boards.
- » Public spaces with heavy traffic.

ADVANTAGES

- » High bond strength.
- » Ready mixed, just requires addition of water.
- » For ceramic, granite and stone tiles.
- » Extended open time for easier application.
- » Easy to apply, non-sag with good workability.
- > High initial and ultimate strength.
- » Water and frost resistant.

LIMITATIONS

Do not use for:

- > Thick bed applications.
- » Tile over tile applications.
- Cases that require a rapid utilization for the surfaces.
- On metal, rubber, PVC or wood substrates.

STANDARDS

Cemfix PRO complies with BS EN 12004 as an improved cementitious tile adhesive with slip resistance, extended open time (C2TE).

TECHNICAL PROPERTIES. W/P = 0.34:

Colour: White or grey

Fresh wet density: $1.7 \pm 0.1 \text{ g/cm}^3$

Open time: 30 min

Pot life: 2:30 hr @ 25°C

BDS EN 1015-9 2.30 III @ 2

Consistency: ≈ 150 mm

Tensile adhesion strength in compliance with BDS EN 1348

Initial bond @ 28 days \geq 1.0 MPa After heat exposure \geq 1.0 MPa After water immersion \geq 1.0 MPa After freeze/thaw cycles \geq 1.0 MPa

Open time - tensile bond

strength after 30 min. > 0.5 MPa

BDS EN 1346

Slip: BDS EN 1308 ≤ 0.5 mm

VOC: ≤ 10 g/ltr

ASTM D2369 (comply with LEED)

METHOD OF USE

SUBSTRATE PREPARATION

All surfaces must be clean, dry and free from dust, oil, grease, paints or any loose materi al. Concrete and cement based substrates must be sufficiently cured and dimensionally stable. Allow time for shrinkage and structural strain movements.

Plaster bases substrates must be primed with Grundix.

Tiles should not be placed over expansion and contraction joints, these joints should be filled with a suitable flexible sealant from the DCP Flexseal range.



MIXING

To ensure proper mixing, a mechanically powered mixer or drill fitted with suitable paddle should be used.

8.25 - 8.75 litres of clean fresh water for each 25 kg bag (water/powder ratio of 0.33 - 0.35 by weight) should be added to a clean container. The powder is then added slowly to the water while mixing continuously at low speed (400 - 600 rpm).

Mixing time should be continued for 3 minutes until a uniform consistency and free of lumps mixture is obtained. Allow a slake time for 10 minutes, then remix for additional 1 minute without adding any more water.

APPLICATION

- » Apply the adhesive to the substrate using a notched trowel with teeth size 8 x 8 or 10 x 10 mm. With a very flat base, you can also use a 6 x 6 mm screed. The maximum thickness of the adhesive layer should not exceed 2 cm. When laying tiles on a wall, comb the adhesive with the trowel only in a horizontal direction (parallel to the floor).
- Place the tiles with firm pressure and tap them into place with a rubber hammer to ensure proper contact with the adhesive without leaving any voids or air bubbles.
- It is always better to work in a manageable area that can be tiled within the open wet time of the adhesive.
- » Leave a minimum 2 mm joint between the tiles. The joint prevents possible movements in the base and guarantees the strength and durability of the adhesives. For rooms larger than 36 m², provide expansion joints.
- Immediately after work, clean the faces of the tiles from adhesive with a damp sponge.
- Allow 24 hours for the adhesive to dry completely and clean the joints between the tiles with a sharp tool and then with a brush before proceeding with grouting.
- » Cemafill PRO tile grout is recommended to its tested compatibility with the Cemfix PRO adhesive. You can choose from 25 contemporary and fresh colors. Cemafill PRO has antibacterial ingredients and is resistant to cracking.
- For the corners of wet rooms and bathrooms, use the sanitary silicone Flexseal AS122.

CLEANING

All tools should be cleaned immediately after use with fresh clean water. Hardened materials should be cleaned mechanically.

REMARKS

- The laying of the tiles should only be carried out when substrate and ambient temperature are in the range of 5 to 25°C.
- For large format and heavy tiles, it is good practice to back butter the tile back surfaces with the adhesive to ensure 100% coverage. The joint for large tiles must be at least 3 mm.
- Protect the applied adhesive for 24 hours from high temperatures, wetting and freezing.
- For large format and heavy tiles where the weight of the tiles cannot be supported by the adhesive, the installation method shall follow a bottom-up approach, and If more than two rows of tiles are to be fixed simultaneously, the tiles are to be mechanically supported using temporary anchor nails in between tile gaps or by using inclined support stud.
- » Apply the adhesive in a layer up to 2 cm thick.

For further information please contact your local DCP Representation Office.

PACKAGING

Cemfix PRO is available in 25 kg bags.

YIELD

Approximately 9.8 m²/25 kg bag @ 2 mm thickness.

STORAGE

Cemfix PRO has a shelf life of 12 months from date of manufacture if stored at temperatures between 2°C and 30°C.

If these conditions are exceeded, DCP Technical Department should be contacted for advise.

CAUTIONS

HEALTH AND SAFETY

As Cemfix PRO contains Portland cement, Cemfix PRO may cause irritation to skin or eyes.

In case of accidental contact with eyes, immediately flush with plenty of water for at least 10 minutes and seek medical advice if necessary.

For further information refer to the Material Safety Data Sheet.

FIRE

Cemfix PRO is nonflammable.

MORE FROM DON CONSTRUCTION PRODUCTS

A wide range of construction chemical products are manufactured by DCP which include:

- Concrete admixtures.
- » Surface treatments
- >> Grouts and anchors.
- » Concrete repair.
- » Flooring systems.
- » Protective coatings.
- » Sealants.
- » Waterproofing.
- » Adhesives.
- » Tile adhesives and grouts.
- » Building products.
- » Structural strengthening.



Don Construction Products Bulgaria EAD

Tsvetan Lazarov 152 Techno Park, Sofia 1582 Bulgaria info.bulgaria@dcp-int.com www.dcp.bg



We endeavour to ensure that any information, advice or recommendation we may give in product literature is accurate and correct. However, because we have no control over where and how products are applied, we cannot accept any liability arising from the use of the products.