# DonFiber ST Type I (1.00 x 50 mm)



High performance steel fibers with hooked ends for reinforcement of concrete and mortar (Formerly known as ST Fiber Type 1)

#### **DESCRIPTION**

DonFiber ST Type I (1.00 x 50 mm) is steel wire filaments with hooked ends. Steel fibers are designed for use with all types of concrete mixes to enhance mechanical properties and reduce plastic shrinkage cracking.

#### **APPLICATIONS**

DonFiber ST Type I ( $1.00 \times 50 \text{ mm}$ ) is ideally designed for use in the following applications:

- » Shotcrete.
- >> Tunnel segments.
- » Pre-cast concrete.
- » Industrial floors.
- Composite decks.
- » Pavements.
- » Slabs on piles.
- Foundation slabs.
- » Shear reinforcement in prestressed elements.
- » Slab-on-grade.

#### **ADVANTAGES**

- » Increase in load bearing capacity.
- » Increase in flexural bending strength.
- » Increase in fatigue and abrasion resistance.
- Serial of the series of the
- » Reduction in shrinkage cracks due to full depth reinforcement distribution.
- Economic advantage such as reduction in section thickness and construction time.
- » 1 2 hours fire rating.

## **STANDARDS**

DonFiber ST Type I (1.00 x 50 mm) complies with ASTM A820, Type I and EN 14889-1.

# **METHOD OF USE**

To ensure proper mixing, DonFiber ST Type I  $(1.00 \times 50 \text{ mm})$  should never be added as the first component of the concrete or mortar mix. DonFiber ST Type I should be added during or after the batching of the concrete mix.

Mixing time should be continued for 5 minutes or 70 revolutions to ensure a uniform distribution of the fibers in the concrete mix.

TECHNICAL PROPERTIES:			
Diameter (± 0.02 mm)	Length (± 2 mm)	Aspect ratio (L/D)	Tensile strength of drawn wire (MPa)
1.00	50	50	1100 - 1400



The addition of DonFiber ST Type I (1.00 x 50 mm) at the recommended dosage rates may decrease the slump; however, additional water should not be added. To achieve the desired workability, only a water reducing or high range water reducing admixture should be used.

The addition of DonFiber ST Type I  $(1.00 \times 50 \text{ mm})$  at the recommended dosage rate does not require any changes in mix design or application changes. The fiber reinforced concrete can be mixed, sprayed or placed using conventional equipment.

#### **DOSAGE**

The guidance dosage of DonFiber ST Type I  $(1.00 \times 50 \text{ mm})$  is 10 - 60 kg per m³ of concrete. Representative trials should be conducted to determine the optimum dosage of DonFiber ST Type I  $(1.00 \times 50 \text{ mm})$  to meet the performance requirements by using the materials and conditions in actual use.

Note: A dosage of DonFiber ST Type I (1.00 x 50 mm) at a rate of 3,000 - 4,000 pieces in m³ of concrete will diagonally intercept the propagation of any initial crack, this will ensure that the maximum crack width - if occurred - will not exceed 0.3 mm.

#### **PACKAGING**

DonFiber ST Type I ( $1.00 \times 50 \text{ mm}$ ) is available in 20 kg and 25 kg bags.



#### **STORAGE**

Store under cover away from heat sources.

If these conditions are exceeded, DCP Technical Department should be contacted for advice.

#### **CAUTIONS**

## **HEALTH AND SAFETY**

There are no health hazards associated with DonFiber ST Type I  $(1.00 \times 50 \text{ mm})$ .

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- » Concrete admixtures.
- Surface treatments
- Grouts and anchors.
- » Concrete repair.
- » Flooring systems.
- » Protective coatings.
- » Sealants.
- » Waterproofing.
- » Adhesives.
- » Tile adhesives and grouts.
- » Building products.
- » Structural strengthening.

# **Don Construction Products / Jordan**

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#### Note:

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