

DonFill Joint Method Statement

(Ready to use smooth interior grade acrylic joint compound for gypsum board)

Section A : General Comments

Equipment

It is suggested that the following list of equipment is adopted as a minimum requirement:

<i>Protective clothing</i>	:	<i>Protective overalls</i> <i>Good quality gloves</i>
<i>Mixing equipment</i>	:	<i>Slow speed scraper OR putty knife</i> <i>Fine sand paper</i>

Section B : Application

1.0 Surface Preparation

- 1.1 Joints and all surfaces should be sound and clean from dust, oil and foreign matter, Ridges and trowel marks should be removed by abrasion.
- 1.2 **DonFill Joint** is designed for interior dry areas; therefore, all surfaces should be dry before application.

2.0 Application

- 2.1 **DonFill Joint** should be stirred manually before using. Do not use high speed mixer since this may cause air entrapment.
- 2.2 Cover the joint with **DonFill Joint** using a proper stainless steel putty knife and then embed paper tape or glass fiber mesh while **DonFill Joint** is still wet.
- 2.3 Allow drying then apply another layer of **DonFill Joint** over the joint and leave it to dry prior to sanding with fine sandpaper.
- 2.4 If needed further coats can be applied to fill the joints completely, consider the drying time between each coat.

3.0 Cleaning

- 3.1 All tools and must be cleaned **immediately** after application with fresh clean water.



Section C : Approval and variations

This method statement is offered by DCP as a 'standard proposal' for the application of **DonFill Joint**. It remains the responsibility of the Engineer to determine the correct method for any given application. Where alternative methods are to be used, these must be submitted to DCP for approval, in writing, prior to commencement of any work. DCP will not accept responsibility or liability for variations to the above method statement under any other condition.