

Donseal® AS111

Universal silicone sealant



DESCRIPTION

Donseal AS111 is a universal one-part acetoxy cure silicone sealant, which cures rapidly on exposure to moisture to form a resilient elastic silicone rubber.

APPLICATIONS

Recommended for use in sanitary applications, sealing wall joints formed in ceramic tiles in bathrooms and kitchens, perimeter joints around uPVC frames as well as general industrial sealing.

ADVANTAGES

- » UV resistant.
- » Mould resistance.
- » Non-sag sealant.
- » Easy to apply, one component sealant.
- » Long service life with stable colour.
- » Remains flexible at wide temperature range.
- » Excellent adhesion strength to non-porous substrates such as aluminum, glass, ceramic etc.
- » Does not induce bacterial growth.

METHOD OF USE

JOINT PREPARATION

The joint surfaces must be clean, dry and free from all contamination. Primers may be required on some substrates.

It is recommended to use masking tape on each side of the joint to maintain clean and uniform joint sides.

JOINT BACKING

Where applicable, appropriate joint filler e.g. closed cell polyethylene foam, should be used to provide the correct joint depth.

APPLICATION

Donseal AS111 is supplied in cartridges and can be applied into the joint using caulk gun. It is recommended to cut the nozzle at a minimum of 0.24" (6 mm) size for ease of extrusion.

Apply Donseal AS111 into the joint starting from the bottom, ensure that the joint is completely filled. Tool the surface of the sealant within 10 minutes of the application using a spatula or suitable smoothing liquid.

TECHNICAL PROPERTIES @ 77°F (25°C), 50% RH:

Consistency:	Soft paste
Color:	White, black & translucent
Tensile strength:	> 140 psi (1 MPa)
Elongation:	> 550%
Specific gravity:	0.97 ± 0.04
UV resistance:	Very good
Skinning time:	3 - 6 min
Shore A hardness:	20 ± 5
Service temperature:	-40 up to 212°F (-40 up to 100°C)
Application temperature:	41 to 104°F (5 to 40°C)
Chemical resistance:	Resistant to most alkalis and dilute acids. Organic solvents may cause the sealant to swell and lose adhesion, but do not directly dissolve the sealant
Service life:	+25 years
Curing rate:	0.04 - 0.08" (1 - 2 mm)/24 hr
VOC:	< 110 g/ltr

This will provide a smooth finish and will ensure good contact between the sealant and the substrate. Remove the masking tape directly after tooling the sealant.

PACKAGING

Donseal AS111 is available in 10.1 fl. oz. cartridges. Polyethylene nozzles are included in each box.





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CONSUMPTION IN JOINTS

(Lineal feet per 10.1 fl. oz. cartridges)

Depth	1/4"	3/8"	1/2"	3/4"	1"
Width					
1/4"	27.2	18.0	9.1		
3/8"		9.1		5.4	
1/2"					3.8

LIMITATIONS

- » Not recommended on porous substrates such as concrete, stone and marble.
- » Not recommended to be used on bituminous substrates or substrates based on natural rubber and EPDM.
- » Donseal AS111 can corrode mirror, silver, copper, brass and lead.
- » Not recommended to be used in submerged joints.

STORAGE

Donseal AS111 has a shelf life of 12 months from date of manufacture if stored in original unopened packages stored in a cool, dry place out of direct sunlight.

If these conditions are exceeded, contact DCP Technical Department for advice.

CAUTIONS

HEALTH AND SAFETY

Avoid prolonged contact with the skin. If sealant comes into contact with the eyes, flush with copious volumes of cold water and obtain medical attention.

For further information, refer to the Material Safety Data Sheet.

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Note:

We endeavour to ensure that any information, advice or recommendation we may give in product literature is accurate and correct. However, because we have no control over where and how products are applied, we cannot accept any liability arising from the use of the products.

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