

# Flexseal GA405

General purpose acrylic sealant



## DESCRIPTION

Flexseal GA405 is a one-part general purpose acrylic sealant which can be used internally or externally. It cures on exposure to the atmosphere to form a flexible sealant.

## APPLICATIONS

Flexseal GA405 is used for sealing joint in the building industry in many applications such as:

- » DIY applications.
- » Around windows and door frames.
- » Crack filling.
- » Concrete, wood, anodized aluminum, blockwork, marble and natural stone.
- » Galvanized metal sheets and ducts.

## ADVANTAGES

- » Single component ready for use.
- » Paintable.
- » UV resistant.
- » Excellent adhesion to most building substrates.
- » Available in a range of colours.

## METHOD OF USE

### JOINT SURFACE PREPARATION

Surfaces must be clean, dry and free from dust, grease, oils and all other contaminants.

### JOINT BACKING

Where applicable, appropriate joint backing rod such as closed cell polyethylene foam, should be used to provide the correct joint depth.

## APPLICATION

Flexseal GA405 is supplied in cartridges and can be applied into the joint using a skeleton Gun. Cut off cartridge top, cut nozzle to required size, and attach the nozzle to the cartridge. Extrude the sealant firmly against the joint surfaces to ensure complete contact.

Tool the sealant into the joint to compact and achieve a good surface finish. Tool within 10 minutes after sealant is applied.

It is recommended to use masking tape on each side of the joint to maintain clean and uniform joint sides. Remove the masking tape directly after tooling the sealant.

## TECHNICAL PROPERTIES:

Density:	1.65 ± 0.05
Skin-over time:	10 min
UV resistance:	Excellent
Sag resistance:	Excellent
Service temperature:	-5 to 60°C
Application temperature:	5 to 40°C
Curing rate:	2 mm/day @ 20°C

## REMARKS

Flexseal GA405 is not recommended for joints subjected to limited movements or for joints subjected to water splashing.

## CLEANING

Uncured sealant can be removed using clean water, cured sealant should be removed mechanically.

## PACKAGING

Flexseal GA405 is available in 500 g cartridges.

## JOINT SIZE SUITABILITY

*Joint width\*:*

- » 3 mm minimum.
- » 25 mm maximum.

*Joint depth:*

- » Half the joint width.

## STORAGE

Store in a dry and cool conditions away from humidity.



# Flexseal GA405

## SHELF LIFE

Flexseal GA405 has a shelf life of 12 months from date of manufacture in original unopened package away from humidity.

If these conditions are exceeded, DCP Technical Department should be contacted for advise.

## CAUTIONS

## HEALTH AND SAFETY

If Flexseal GA405 comes into contact with eyes, flush with copious volumes of cold water and obtain medical attention.

For further information refer to the Material Safety Data Sheet.

## FIRE

Flexseal GA405 is nonflammable.

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### Note:

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