# Macro Fiber 54





#### **DESCRIPTION**

Macro Fiber 54 is a macro synthetic reinforcement fiber with twisted bundle manufactured of 100% virgin copolymer/polypropylene fibers with excellent alkali resistant, impermeable, non-corrosive and non-magnetic properties.

Macro Fiber 54 is an excellent alternative to the traditional reinforcement steel mesh in order to significantly reduce the plastic shrinkage cracking and enhance the durability and the mechanical properties of the cementitious mixes.

#### **APPLICATIONS**

Macro Fiber 54 is ideally designed to decrease the plastic shrinkage cracking in the following applications

- >> Tunnel segments.
- » Pre-cast concrete.
- » Industrial floors.
- Composite decks.
- » Pavements.
- » Slabs on piles.
- » Foundation slabs.
- » Shear reinforcement in prestressed elements.

## **ADVANTAGES**

- » Controls and inhibits crack formulation caused by plastic shrinkage, settlement or other internal stresses in concrete.
- Can be used as a replacement to traditional steel mesh or steel fiber reinforcement.
- » Cost effective, replaces secondary reinforcements steel mesh.
- » High tensile strength.
- » Easily distributed throughout the cementitious mix.
- » Compatible with all types of cement and concrete admixtures.
- » Rust free.

# **STANDARDS**

Macro Fiber 54 complies with the specifications of EN 14889-2, Type II and ASTM C1116, Type III.

## **TECHNICAL PROPERTIES:**

Composition: 100% virgin copolymer/

polypropylene

Shape: Synthetic macro fiber with

twisted bundle

Colour: Grey

Length: 54 mm ± 2%

Developed length: 60 mm ± 2%

Equivalent diameter: 0.49 mm ± 5%

Aspect ratio: 122

Specific gravity: 0.91 g/cm³

Elastic modulus: > 5.2 GPa

Tensile strength: 520 - 570 MPa

Number of fibers 100000+ / kg

Corrosion Non-corrosive

Melting point: 165°C

Ignitioin point: > 360°C

Water absorption: Nil

Chemical resistance Alkali and acid resistance

## **METHOD OF USE**

# **MIXING**

Macro Fiber 54 can be added to the concrete mixer at any point during the batching or mixing process. However, before discharging the mixture, set the mixer at the maximum speed for 3 - 5 minutes in order to ensure a uniform distribution of fiber in the concrete matrix.



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## **DOSAGE**

Dosage of Macro Fiber 54 will vary depending on the area of application and the required properties of concrete mixes.

Typical dosage is between 2.0 - 5.0 kg/m³ of concrete.

#### **PACKAGING**

Macro Fiber 54 is available in 0.5 kg bags.

#### **STORAGE**

Store in original unopened packaging in dry and shaded areas.

If these conditions are exceeded, contact DCP Technical Department for advice.

#### **CAUTIONS**

#### **HEALTH AND SAFETY**

There are no health hazards associated with Macro Fiber 54 in normal use.

For further information, refer to the Material Safety Data Sheet.

# **FIRE**

Macro Fiber 54 is combustible and will burn if exposed to flame or other sources of ignition.

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A wide range of construction chemical products are manufactured by DCP which include:

- Concrete admixtures.
- » Surface treatments
- » Grouts and anchors.
- » Concrete repair.
- » Flooring systems.
- » Protective coatings.
- » Sealants.
- » Waterproofing.
- » Adhesives.
- » Tile adhesives and grouts.
- » Building products.
- » Structural strengthening.

# **Don Construction Products**

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