

## Quickmast GPS Method Statement (Solvent free general purpose epoxy adhesive)

### Section A : General Comments

#### Equipment

It is suggested that the following list of equipment is adopted as a minimum requirement:

<i>Protective clothing</i>	:	<i>Gloves, goggles, face mask and protective overalls</i>
<i>Mixing equipment</i>	:	<i>Spatula or palette knife</i>
	:	<i>Tin or board</i>

### Section B : Application

#### 1.0 Surface Preparation

- 1.1 The substrate should be dry, sound and free from dust or any laitance.
- 1.2 Metal, steels, copper, brass, glass and ceramics, timber, etc. surfaces should be degreased abraded.

*Note: Rubber surfaces is recommended to treat for 4 minutes with sulphuric or nitric acid or abraded.*

#### 2.0 Mixing

- 2.1 Transfer one part of component A to one part of component B to a suitable tin or board and mix using a spatula or palette knife.

*Note: Only mix sufficient quantities of the two components that can be used within the pot life (10 - 15 min @ 25°C) to avoid waste.*

#### 3.0 Cleaning

- 3.1 Tools and equipment can be cleaned with **Quickmast Solvent immediately** before the adhesive reaches initial setting.

### Section C : Approval and variations

This method statement is offered by DCP as a 'standard proposal' for the application of **Quickmast GPS**. It remains the responsibility of the Engineer to determine the correct method for any given application. Where alternative methods are to be used, these must be submitted to DCP for approval, in writing, prior to commencement of any work. DCP will not accept responsibility or liability for variations to the above method statement under any other condition.