

Strongcoat 450

Solvent free, nontoxic epoxy protective coating for concrete and metal
(Formerly known as Strongcoat Epoxy)



DESCRIPTION

Strongcoat 450 is a solvent free, non-toxic epoxy resin protective coating with outstanding mechanical and chemical properties.

Strongcoat 450 is supplied as a two component product in pre-weighed base and hardener packs, ready for site mixing.

APPLICATIONS

Strongcoat 450 is designed for internal applications such as:

- » Protective coating for concrete and steel.
- » Internal protective lining for potable water concrete or steel tanks.
- » Wall and floor coating in food processing plants, grain silos, dairies, breweries, hospitals, pharmaceutical industries and car parks.
- » High chemical resistant protective coating for sewage, waste water industry, and manhole lining.

ADVANTAGES

- » Produces a seamless, glossy, glass-like surface that is both easy to clean and does not induce bacterial and fungal growth.
- » Excellent resistance to a variety of chemicals.
- » Easy to clean with a smooth, hard and glossy finish.
- » Non-toxic.
- » Exhibits good mechanical properties.

STANDARDS

Strongcoat 450 complies with the requirements of BS 6920 for using in contact with potable water.

METHOD OF USE

SUBSTRATE PREPARATION

Concrete surfaces:

The Substrate should be sound, clean and free from contamination. Surface Laitance should be removed by grit blasting or water jetting. All exposed blow holes should be filled with epoxy paste using Quickmast 341.

Steel surfaces:

All surfaces should be grit blasted to reach a bright finish meeting the requirement of Swedish Standard SA 2 1/2.

TECHNICAL PROPERTIES:

Colour:	Various
Specific gravity:	1.6 ± 0.1
Solid content:	100%
Pot life:	100 min @ 25°C 45 min @ 35°C
Re-coatable time:	Minimum 4 hr @ 25°C Maximum 24 hr @ 25°C
Full cure:	After 7 days @ 25°C
Chemical resistance:	Refer to DCP chemical resistance table
Bond strength over C25/30 concrete: ASTM D4541	≥ 2 MPa @ 7 days (substrate failure)
Compressive strength: BS 6319-2	≥ 70 MPa @ 7 days
Tensile strength: BS 6319-7	≥ 15 MPa @ 7 days
Flexural strength: BS 6319-3	≥ 30 MPa @ 7 days
Taber abrasion resistance: (1000 g, 1000 cycle) ASTM D4060, weight loss CS17 wheel	60 milligram
VOC: ASTM D2369	≤ 10 g/ltr (comply with LEED)

PRIMING

Strongcoat 450 is designed to be applied over well prepared steel and concrete substrates directly without a primer. If the application will be taken place over other substrates, please consult DCP's Technical department for advice.



Strongcoat 450

MIXING

To ensure proper mixing, a mechanically powered mixer or drill fitted with a suitable paddle should be used. Stir the content of each component separately to disperse any settlement. Add the entire content of the hardener to the base and mix for 3 minutes and until a uniform colour and consistency are achieved.

APPLICATION

Strongcoat 450 can be applied by brush; roller or airless spray machine. The first coat should be applied to obtain a continuous uniform coating. The second coat should be applied within the over coating time to achieve the maximum adhesion between the two coats.

Notes:

- » Strongcoat 450 should not be applied over existing coatings. However it can be applied on top of itself, by maintaining the mentioned over coating time.
- » Application should not be undertaken if the temperature is below 5°C, nor when the relative humidity exceeds 90%.
- » Application should not be carried out, when there is standing or running water.
- » Strongcoat 450 is not colour stable when exposed to direct sun light nor when in contact with some chemicals. However this colour change does not affect the performance of the coating.
- » Precaution is recommended if the application is taking place at high temperatures (above 30°C).

CLEANING

All tools should be cleaned immediately using DCP Solvent. Hardened material must be cleaned mechanically.

PACKAGING

Strongcoat 450 is available in 5 kg packs (3.1 litre) and 20 kg (12.5 litres) packs.

COVERAGE

Approximately 0.16 kg/m² per coat. Two coats should be applied to achieve a total of 200 microns dry film thickness.

OCCASSIONAL SPILLAGE

Chemical Resistance after full cure (7 days @ 25°C), ASTM D1308 (Spot - test @ 1 hr)

Organic Acids

Oleic Acid sat.	RS
Citric Acid 25%	R
Vinegar 10%	RS

Inorganic Bases

Sodium Hydroxide 50%	R
Ammonia Solution 10%	R
Potassium Hydroxide 50%	R

Aquous Solutions

Sodium Chloride sat	R
Tap Water	R
Chlorinated Water	R
Dead Sea Water	R

Solvents

White Spirit	R
Xylene	R
Toluene	R
Acetone	R

Oils & Fuels

Benzyl Alcohol	RS + SS
Brake Fluid	R
Engine Oil	R
Diesel	R
Kerosene	R
Detergents & Soaps	R

Inorganic Acids

Sulphuric Acid 25%	R
Phosphoric Acid 20%	RS
Hydrochloric Acid 10%	R
Nitric Acid 25%	RS

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