

# Strongcoat Primer

Solvent free epoxy resin based primer for flooring and coatings



## DESCRIPTION

Strongcoat Primer is a clear high performance solvent free epoxy primer designed to improve adhesion of various types of DCP epoxy range including coatings and trowel applied products.

## APPLICATIONS

Strongcoat Primer is used as a prime coat to aid improving adhesion of subsequent epoxy layers. One or two coats should be applied depending on surfaces' porosity.

DCP Products	Strongcoat Primer
Strongcoat HB/HB-M/HB400	✓
Strongcoat SL1/SL2/SL4	✓
Strongcoat EN100	✓
Strongcoat Topping/T	✓
Strongcoat HD	✓
Strongcoat Conductive	✓
Strongcoat PA	✓

## METHOD OF USE

### SUBSTRATE PREPARATION

The substrate must be clean, dry, even, dense and free from oil, grease, dust and other contaminants. A clean surface will ensure maximum adhesion between the substrate and the coating.

Concrete floors must have a minimum compressive strength of 25 MPa and a maximum concrete relative humidity of 75% (max. moisture content of 5%), relative humidity can be measured using a hygrometer. Concrete relative humidity should be less than 75% for concrete 28 days old or more.

### SURFACE PREPARATION

Unsound layers and contaminated concrete surfaces must be prepared using mechanical surface removing equipment. Acid etching can be used only in well ventilated areas. Areas deeply contaminated by oil or grease, should be treated by hot compressed air.

## TECHNICAL PROPERTIES @ 25°C:

Appearance:	Yellowish clear liquid
Bond strength: ASTM D4541-85	≥ 2 MPa (concrete failure)
Mixed density:	1.1 ± 0.05 g/cm <sup>3</sup>
Mixed viscosity:	5 - 15 poise
Pot life:	90 - 120 min
Overcoating time:	12 - 24 hr
VOC:	< 20 g/ltr

## MIXING

Prior to mixing, stir the individual components of Strongcoat Primer. Taking care to ensure that the bottom and sides are thoroughly scraped, transfer the entire contents of the hardener into the base, and mix for 2 to 3 minutes using a slow-speed mixer fitted with a suitable paddle.

## APPLICATION

Strongcoat Primer should be applied by brush or short hair lambs wool roller.

Spread evenly at the recommended coverage rate, avoiding any primer ponding on the floor. Highly porous surfaces may require two coats of primer.

## CLEANING

Strongcoat Primer can be removed by DCP Solvent prior to setting.

## PACKAGING

Strongcoat Primer is available in 5 and 15 kg packs.



# Strongcoat Primer

## COVERAGE

Approximately 5 m<sup>2</sup>/kg for a dry film thickness of 200 microns.

## STORAGE

Strongcoat Primer has a shelf life of 12 months from date of manufacture if stored at temperatures between 5°C and 40°C.

If these conditions are exceeded, contact DCP Technical Department for advice.

## CAUTIONS

## HEALTH AND SAFETY

Strongcoat Primer should not come in contact with skin and eyes.

In case of accidental splashes to the eyes, immediately flush with clean water and seek medical attention.

For further information, refer to the Material Safety Data Sheet.

## MORE FROM DON CONSTRUCTION PRODUCTS

A wide range of construction chemical products are manufactured by DCP which include:

- » Concrete admixtures.
- » Surface treatments
- » Grouts and anchors.
- » Concrete repair.
- » Flooring systems.
- » Protective coatings.
- » Sealants.
- » Waterproofing.
- » Adhesives.
- » Tile adhesives and grouts.
- » Building products.
- » Structural strengthening.

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### Note:

We endeavour to ensure that any information, advice or recommendation we may give in product literature is accurate and correct. However, because we have no control over where and how products are applied, we cannot accept any liability arising from the use of the products.

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