

Strongcoat Topping

Heavy duty epoxy topping for floor surfaces



DESCRIPTION

Strongcoat Topping is a three-pack solvent free, epoxy-based topping that provides floor surfaces with a seamless, hygienic and cosmetically attractive finish. Strongcoat Topping is applied by trowel and can be covered and laid to falls and has a very good durability towards pedestrian and vehicular traffic.

It also has very good resistance towards many of the chemicals commonly found in an industrial environment.

Strongcoat Topping has a finish that provides very good slip resistance and can be supplied in a natural colour and variety of colours, it is also available in a decorative quartz finish (consult our Sales Department for details).

APPLICATIONS

Strongcoat Topping is used to provide a hygienic, dense and extremely hard wearing surface for concrete floors for a wide range of applications such as:

- » Heavy industry factories.
- » Paint workshops.
- » Steel works.
- » Dairies.
- » Chemical factories.
- » Oil refineries.

ADVANTAGES

- » Extremely hard wearing system.
- » Solvent free.
- » Non-slip.
- » Available in a wide range of attractive colours.
- » Available in a decorative quartz finish.
- » Resist a wide range of chemicals, consult DCP technical department for more details.

METHOD OF USE

SUBSTRATE PREPARATION

The substrate must be clean, dry, even, dense and free from oil, grease, dust and other contaminants. A clean surface will ensure maximum adhesion between the substrate and the coating.

Concrete floors must have a minimum compressive strength of 25 MPa and a maximum concrete relative humidity of 80% (max. moisture content of 4%), relative humidity can be measured by using hygrometers.

TECHNICAL PROPERTIES:

| | |
|------------------------------------|-----------------------------|
| Appearance: | Natural or pigmented finish |
| Mixed density: | 2.1 ± 0.05 |
| Compressive strength: BS 6319-2 | > 65 MPa |
| Flexural strength: BS 6319-3 | > 25 MPa |
| Tensile strength: BS 6319-7 | > 10 MPa |
| Pot life: | 40 - 60 min @ 30°C |
| Foot traffic: | After 24 hr @ 30°C |
| Chemical curing: | 7 days |
| Bond strength: | 2 MPa (concrete failure) |
| Application temperature: | 5 - 40°C |
| VOC: | < 20 g/ltr |

Concrete relative humidity should be less than 80% for concrete of 28 days old or more, for low W/C ratio concrete floors, 80% hygrometer reading or less can be achieved before 28 days age.

Unsound layers and contaminated concrete surfaces must be prepared using mechanical surface removing equipment. In case of areas deeply contaminated by oil or grease, such areas should be treated with hot compressed air.

PRIMING

Concrete substrates should be primed with Strongcoat Primer. Use lambs wool roller to apply the primer. More than one coat may be required for highly porous or textured surfaces.

Work the primer well into the surface of the concrete and whilst the primer is wet, dress the surface with Antislip Aggregates #3 (0.1 - 0.5 mm) at the rate of 0.5 kg/m² and allow to touch dry.

Another prime coat shall be applied just before applying the mixed Strongcoat Topping to ensure a strong bond between the primer coat and the top coat.

Don Construction Chemicals India Private Limited

Kaveripettai, Thiruvallur Dist., Chennai, Tamil Nadu

RIICO Industrial Area, Manda Chomu, Jaipur

India

info.india@dcp-int.com; marketing.india@dcp-int.com

www.dcp-int.com



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MIXING

Natural type finish consists of three packs: base, hardener and filler, where the pigmented type finish has an extra colour pack.

Transfer the entire content of the colour pack into the base container and mix till a uniform colour achieved.

Then add the mixed pack with the hardener into a casco or creteangel type mixer, ensuring that the bottom and sides of the packs are thoroughly scraped.

Start the mixer and add the entire contents of the Strongcoat Topping filler bag, ensuring that it is completely dry and lump free. Continue mixing for approximately 2 minutes.

Important: Never mix by hand as this could lead to areas of uncured material.

APPLICATION

Once mixing is complete, transfer the Strongcoat Topping to the uncured primed surface and using a straight-edged steel trowel, apply it evenly. The use of Quickmast Solvent when used to clean the trowel will also aid in producing a tight closed surface.

Important: When applying each kit of Strongcoat Topping, leave approximately 200 mm of the closest working edge untrowelled as this will help the blending in of the next kit.

Note: Avoid excessive trowelling as this can lead to marks resembling burns on the surface.

REMARKS

- » Strongcoat Topping should not be applied on to surfaces known to suffer from damp rising.
- » Strongcoat Topping should not be applied at temperatures below 10°C or where ambient relative humidity exceeds 80%.

SEALING

To ensure that the surface is fully sealed against liquid spills, it is recommended that Strongcoat Topping is sealed with two coats of water based Strongcoat WD or solvent based Strongcoat EC10 (see related data sheets for further details).

Note: Please note that the application of a sealer will impair the slip resistance of the floor when subject to wet conditions.

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CHEMICAL RESISTANCE

Occasional spillage after full cure (7 days @ 25°C), ASTM D1308 (spot test @ 1 hr & 30°C)

| | |
|-----------------------------|----|
| Bleach | R |
| Detergent | R |
| Xylene | R |
| Acetone | R |
| White spirit | R |
| Motor Oil | R |
| Diesel | R |
| Petrol | R |
| Sulphuric Acid (25%) | R |
| Hydrochloric Acid (10%) | R |
| Nitric Acid (10% solution) | R |
| Phosphoric Acid (50%) | RS |
| Sodium Hydroxide (50%) | R |
| Sodium Chloride (saturated) | R |
| Brine (saturated) | RS |

R: Resistant

RS: Resistant with slight discolouration

CLEANING

Strongcoat Topping can be removed by DCP Solvent prior setting.

PACKAGING

Strongcoat Topping "natural" is 3 packs system and available in 30 kg packs (14.3 litre).

Strongcoat Topping "coloured" is 4 packs system including a separate colour pack and available in 30 kg packs (14.3 litre) including colour pack.

Strongcoat Primer is available in 5 kg packs.

THICKNESS RANGE

5 mm and above.

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COVERAGE

Strongcoat Topping: Approximately 2.85 m²/kit @ 5 mm thick.

Strongcoat Primer: 5 m²/kg.

STORAGE

Strongcoat Topping has a shelf life of 12 months from date of manufacture if stored at temperatures between 5°C and 30°C.

If these conditions are exceeded, contact DCP Technical Department for advice.

CAUTIONS

HEALTH AND SAFETY

Strongcoat Topping should not come into contact with skin and eyes.

In case of contact with eyes, immediately flush with plenty of water and seek medical attention.

For further information, refer to the Material Safety Data Sheet.

FIRE

Strongcoat Topping is non flammable.

DCP Solvent is flammable material and should not be used near a naked flame. Do not smoke near DCP Solvent.

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- » Sealants.
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- » Adhesives.
- » Tile adhesives and grouts.
- » Building products.
- » Structural strengthening.

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Note:

We endeavour to ensure that any information, advice or recommendation we may give in product literature is accurate and correct. However, because we have no control over where and how products are applied, we cannot accept any liability arising from the use of the products.

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