

Strongcoat WD

Water based epoxy resin floor and wall coating



DESCRIPTION

Strongcoat WD is a high performance two-component, water dispersible, epoxy resin coating, designed to provide a hard, semi-matt seal to concrete floors, walls, ceiling and other substrates.

APPLICATIONS

Strongcoat WD is used as general protection coating for floors or walls in many applications including:

- » Soft drink and beverage production areas.
- » Industrial and commercial kitchen walls.
- » Warehouses.
- » Hospitals and pharmaceutical factory walls.
- » Fish and meat processing plant walls.
- » General food processing and manufacturing plants.
- » Light vehicular traffic areas.

ADVANTAGES

- » Water based, moisture tolerant.
- » Solvent free, non tainting.
- » Dust free surfaces.
- » Available in a wide range of attractive colours.
- » Cost effective.
- » Good chemical and mechanical resistance.
- » Easy application.
- » Resistant to fungal attack.

METHOD OF USE

SUBSTRATE PREPARATION

The substrate must be clean, dry, even, dense and free from oil, grease, dust and other contaminants. A clean surface will ensure maximum adhesion between the substrate and the coating. Concrete floors must have a minimum compressive strength of 25 N/mm² and a maximum concrete relative humidity of 80% (max. moisture content of 4%), relative humidity can be measured using a hygrometer. Concrete relative humidity should be less than 80% for concrete 28 days old or more.

SURFACE PREPARATION

Unsound layers and contaminated concrete surfaces must be prepared using mechanical surface removing equipment. Acid etching can be used only in well ventilated areas. Areas deeply contaminated by oil or grease, such areas should be treated by hot compressed air.

TECHNICAL PROPERTIES:

Specific gravity:	1.4 ± 0.05 g/cm ³
Pot life:	3 hr @ 25°C
Minimum time between coats:	4 hr @ 35°C
Maximum time between coats:	24 hr @ 35°C
Volume solids:	60 - 65%
Dry film thickness/coat:	80 - 100 micron
Curing time:	1 day for light foot traffic 7 days for full chemical resistance
VOC:	< 20 g/ltr

PRIMING

Porous substrates should be primed with Strongcoat WD diluted with up to 10% by volume with potable water. Mixing should be carried out by heavy duty slow speed drill fitted with a mixing paddle.

MIXING

To avoid inconsistent workability and pot life, make sure that the materials to be used are stored in shaded area and protected from extremes of temperatures, for at least 24 hours prior to application.

Prior to mixing, stir individual components of Resin and Hardener. Add the entire contents of the base container to the hardener and mix thoroughly for at least 3 minutes.

COATING

Use brush or lambs wool roller, or airless spray machine to apply the mixed Strongcoat WD on the prepared surfaces. Apply 2 coats of Strongcoat WD at 6 m²/kg per coat, second coat should be applied at a right angle to the first coat.

The second coat may be applied as soon as the first coat has initially dried. Drying time will depend on the substrate and the ambient conditions. If the over coating time is exceeded the first coat must be abraded with sand paper prior to the application of the second coat.

Adequate ventilation must be provided to ensure that necessary drying and curing of the material is achieved.

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REMARKS

- » Higher traffic areas should receive extra coats or a higher build system.
- » Strongcoat WD should not be applied at temperatures below 10°C or where ambient relative humidity exceeds 85%.
- » Strongcoat WD should not be applied on to surfaces known to suffer from rising damp.
- » In case of spray applications, airless spray machines should be used.

CLEANING

Tools and equipment can be cleaned with clean water when it is wet. Dried Strongcoat WD may be removed with DCP-Solvent.

PACKAGING

Strongcoat WD is available in 5 and 20 kg packs.

COVERAGE

The coverage rate is 4 - 5 m²/kg per coat to achieve dry film thickness of 90 - 110 microns per coat.

STORAGE

Store in a dry area out of direct sunlight at temperatures between 5°C and 35°C.

SHELF LIFE

Strongcoat WD has a shelf life of 9 months from date of manufacture if stored in proper conditions and un-opened packs.

If these conditions are exceeded, contact DCP Technical Department for advice.

CAUTIONS

HEALTH AND SAFETY

Strongcoat WD should not come in contact with skin and eyes.

In case of accidental splashes to the eyes, rinse thoroughly with clean water and seek medical advice. Suitable protective gloves and goggles should be worn. Do not use solvent to clean Strongcoat WD from skin.

For further information, refer to the Material Safety Data Sheet.

FIRE

Strongcoat WD is water based and nonflammable.

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Note:

We endeavour to ensure that any information, advice or recommendation we may give in product literature is accurate and correct. However, because we have no control over where and how products are applied, we cannot accept any liability arising from the use of the products.

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