

# Supaflo PC650

High performance concrete admixture based on polycarboxylic polymers for concrete with low water cement ratio and high early strength



## Description

Supaflo PC650 is a high performance superplasticising admixture based on polycarboxylic polymers with long chains specially designed to enable the water content of the concrete to perform more effectively.

This effect can be used in high strength concrete and flowable concrete mixes, to achieve highest concrete durability and performance. Supaflo PC650 is developed to be used for high early strength and cold weather.

## Applications

- ▲ Precast concrete.
- ▲ Self compacting concrete.
- ▲ Structures with congested reinforcement.
- ▲ High strength and high performance concrete.
- ▲ Improved cohesion allows for use in mass concrete pours and piling.

## Advantages

- ▲ Optimises cement utilisation.
- ▲ High density and impermeable concrete through very high water reduction.
- ▲ Improves shrinkage and creep behaviours.
- ▲ Minimises segregation and bleeding problems by improving cohesion.
- ▲ Higher early and ultimate compressive strengths.
- ▲ Increases durability and resistance to aggressive atmospheric conditions thorough reduced permeability.
- ▲ Can maintain super workability up to 2 hours and without significant slump reduction.

## Compatibility

Supaflo PC650 can be used with all types of Portland cement and cement replacement materials. Supaflo PC650 should not be used in conjunction with other admixtures unless DCP technical department approval is obtained.

## Standards

Supaflo PC650 complies with ASTM C494, Type G and IS 9103:2007, Revision 1.

### Technical Properties @ 25°C:

Colour:	Yellowish to brownish liquid
Freezing point:	≈ -1°C
Specific gravity:	1.08 ± 0.02
Air entrainment:	Typically less than 2% additional air is entrained above control mix at normal dosages
Chloride content:	Nil

## Method of Use

Supaflo PC650 should be added to the concrete with the mixing water to achieve optimum performance.

An automatic dispenser should be used to dispense the correct quantity of Supaflo PC650 to the concrete mix.

## Dosage

The guidance dosage of Supaflo PC650 is 0.3 - 1.7 litre per 100 kg of cementitious materials in the mix, including GGBFS, PFA or microsilica.

Representative trials should be conducted to determine the optimum dosage of Supaflo PC650 to meet the performance requirements by using the materials and conditions in actual use.

## Effects of Over Dosage

Over dosing of Supaflo PC650 will cause the following:

- ▲ Significant increase in retardation.
- ▲ Increase in workability.

Ultimate concrete strength will not be adversely affected and will generally be increased provided that proper concrete curing is maintained.

## Cleaning

Supaflo PC650 can be washed with fresh cold water.

# Supaflo PC650

## Packaging

Supaflo PC650 is available in 20 kg pails, 225 kg drums and 1000 litre IBC supply.

## Storage

Supaflo PC650 has a shelf life of 12 months from date of manufacture if stored at temperatures between 2°C and 50°C.

If these conditions are exceeded, DCP Technical Department should be contacted for advice.

## Cautions

## Health and Safety

Supaflo PC650 is not classified as hazardous material. Supaflo PC650 should not come into contact with skin and eyes.

In case of contact with eyes wash immediately with plenty of water and seek medical advice promptly.

For further information refer to the Material Safety Data Sheet.

## Fire

Supaflo PC650 is nonflammable.

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- ▲ Surface treatments
- ▲ Grouts and anchors.
- ▲ Concrete repair.
- ▲ Flooring systems.
- ▲ Protective coatings.
- ▲ Sealants.
- ▲ Waterproofing.
- ▲ Adhesives.
- ▲ Tile adhesives and grouts.
- ▲ Building products.
- ▲ Structural strengthening.

### Note:

We endeavour to ensure that any information, advice or recommendation we may give in product literature is accurate and correct. However, because we have no control over where and how products are applied, we cannot accept any liability arising from the use of the products.



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