

Virtus 205 Method Statement (High-quality, fast-set polyester stone adhesive, and putty)

Section A : General Comments

Equipment

It is suggested that the following list of equipment is adopted as a minimum requirement:

<i>Personal protection</i>	:	<i>Protective overalls Good quality gloves, goggles and face mask</i>
<i>Application equipment</i>	:	<i>Putty knife</i>

Section B : Application

1.0 Surface Preparation

1.1 Stones to be clean and free from oil or any loose materials.

2.0 Mixing

2.1 Mixing proportion is 3 parts hardener to 100 parts base as volume ratios.

2.2 A tolerance of 25% in mixing proportions will affect only the setting time.

2.3 Mix the base with the hardener well.

2.4 Mixing time should be continued until a uniform consistency mixture is obtained

3.0 Application

3.1 Since **Virtus 205** has a quick setting time, always mix small quantities that can be used directly to reduce waste.

3.2 Apply mixed **Virtus 205** at the sides of the stone where required using a putty knife, and align the stones in place.

3.3 Place the stones firmly over the required area.

4.0 Cleaning

4.1 All tools must be cleaned **immediately** after application with fresh clean water.





Section C : Approval and variations

This method statement is offered by DCP as a 'standard proposal' for the application of **Virtus 205**. It remains the responsibility of the Engineer to determine the correct method for any given application. Where alternative methods are to be used, these must be submitted to DCP for approval, in writing, prior to commencement of any work. DCP will not accept responsibility or liability for variations to the above method statement under any other condition.